

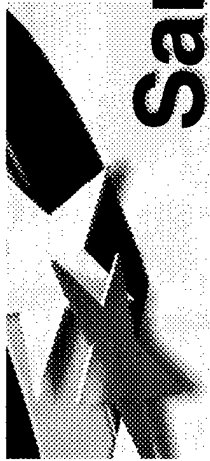
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	Development of a H ₂ O ₂ Mudcrack Injector for Target Applications DOCUMENT IDENTIFICATION																					
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Sandia National Laboratories

Flight Test - Session 12

Development of a H_2O_2 Guidance Thruster for Target Applications

Mark C. Grubelich and William R. Escapule, Sandia National Laboratories,
Albuquerque, NM.

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Sandia is a multiprogram laboratory operated by Sandia Corporation, a Lockheed Martin Company, for the United States Department of Energy under Contract DE-AC04-94AL85000



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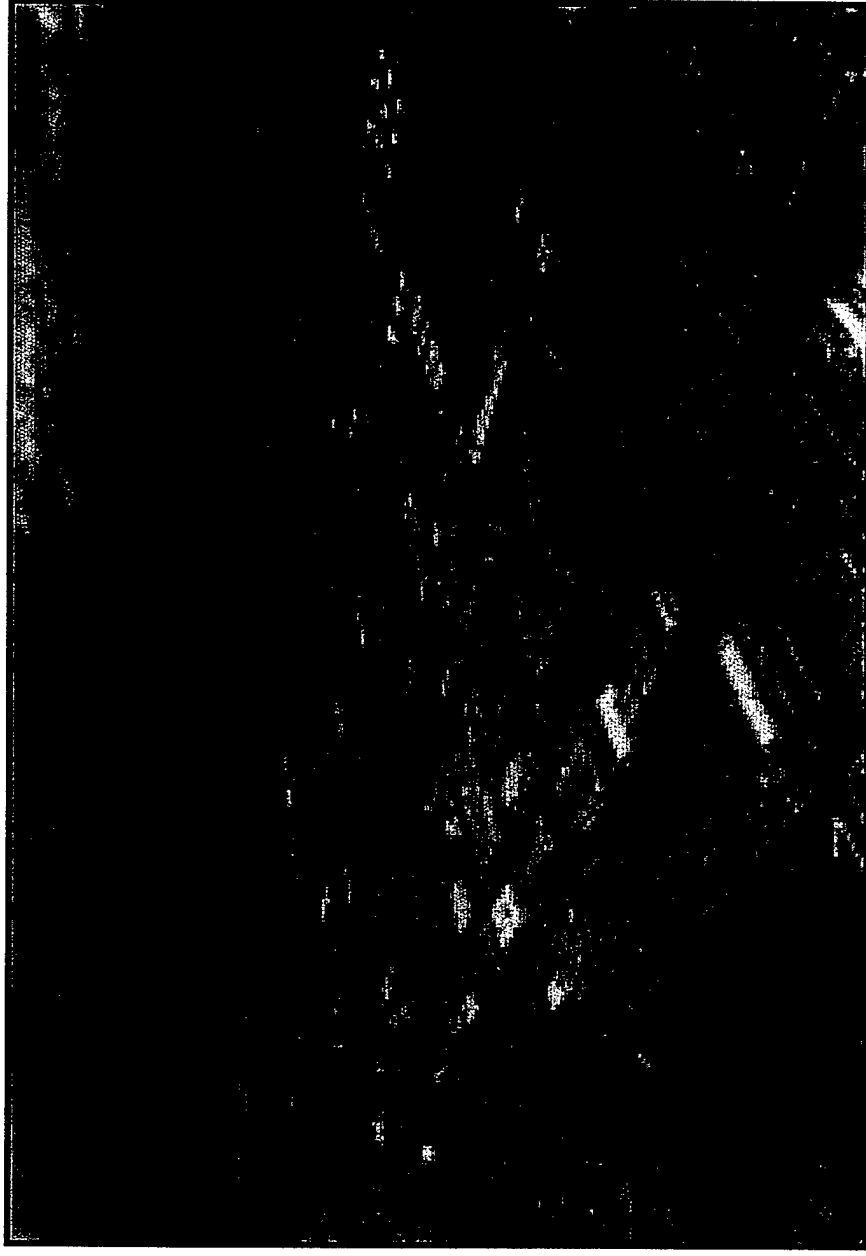
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Sandia National Laboratories

Sandia is government-owned, contractor-operated multi-disciplinary laboratory. Federal funding and direction are provided by the U.S. Department of Energy. The main site is co-located with Kirtland AFB in Albuquerque, New Mexico.

Over 7500 full-time staff are employed at Sandia with approximately 75% of the scientists and engineers holding advanced degrees in their technical disciplines.

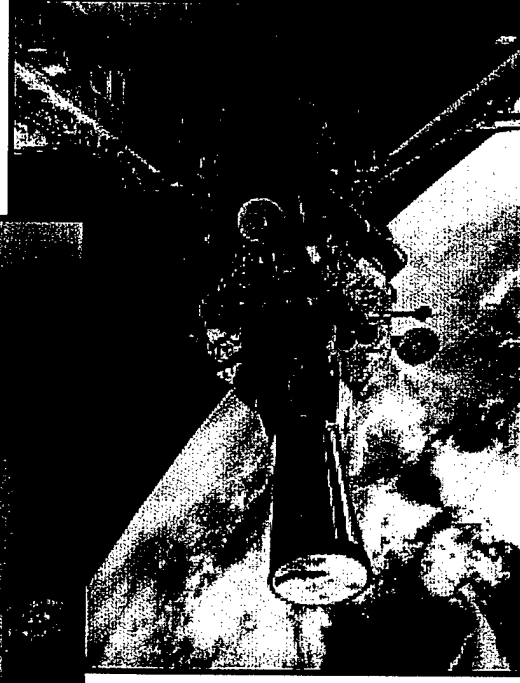
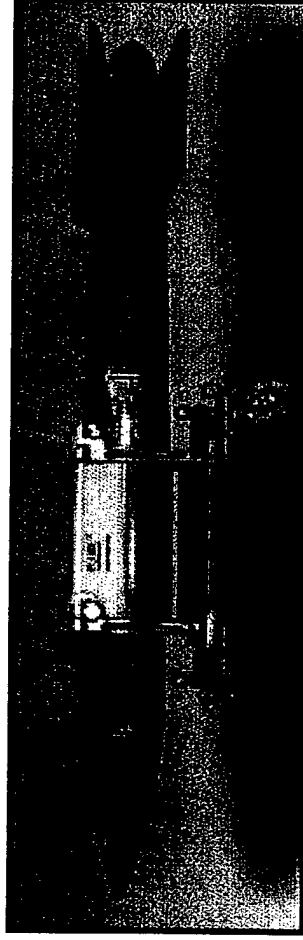
An extensive number of facilities are available to design, fabricate and test aerospace components and systems



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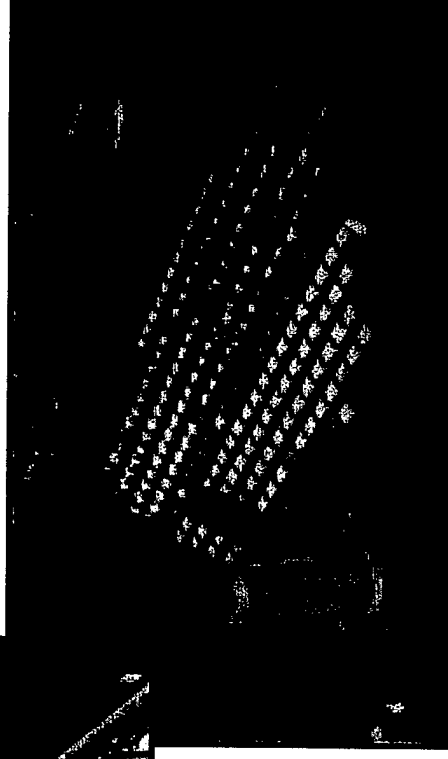
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Exceptional Service in the National Interest



Sandia's primary mission is stewardship of the nation's nuclear weapons stockpile.

Sandia also executes work for other federal agencies and industry when it is complementary to our primary mission and it is in the nation's interest.



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Aerospace Systems Development Center

Special capabilities

- Pre-prototyping
- Hypersonic vehicles
- Reentry systems
- ICBM payloads
- Sounding rockets/STARS
- Advanced munitions
- Special projects
- Rehabilitation Engr & Assistive Technology

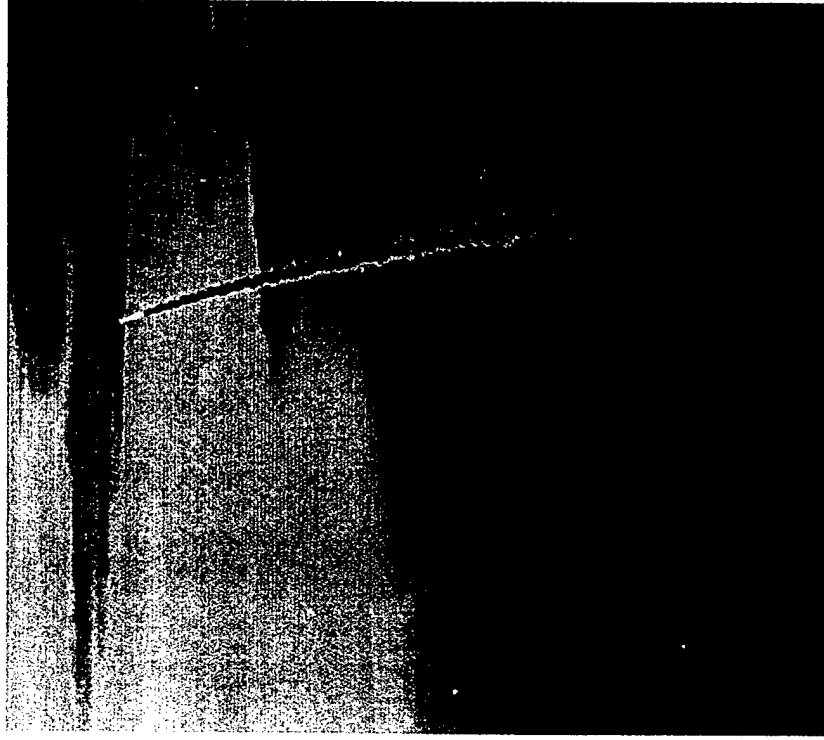
Expertise

- Systems Integration
- Mission planning
- Mechanical/electrical design
- One-of-a-kind fabrication
- Flight qualification
- Telemetry & instrumentation
- Field operations
- Data collection, reduction & analysis

Customers

- BMDO, USASMDC, NASA, DARPA, DTRA,
- USAF/AFRL, USN/SSPO, SNL/DP, NIH, VA

SNL Payload on Minuteman, launched from VAFB



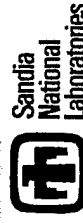
Develop & integrate
advanced aerospace
systems



Respond promptly to
customers needs



Execute full-scale, high risk
technology demonstrations

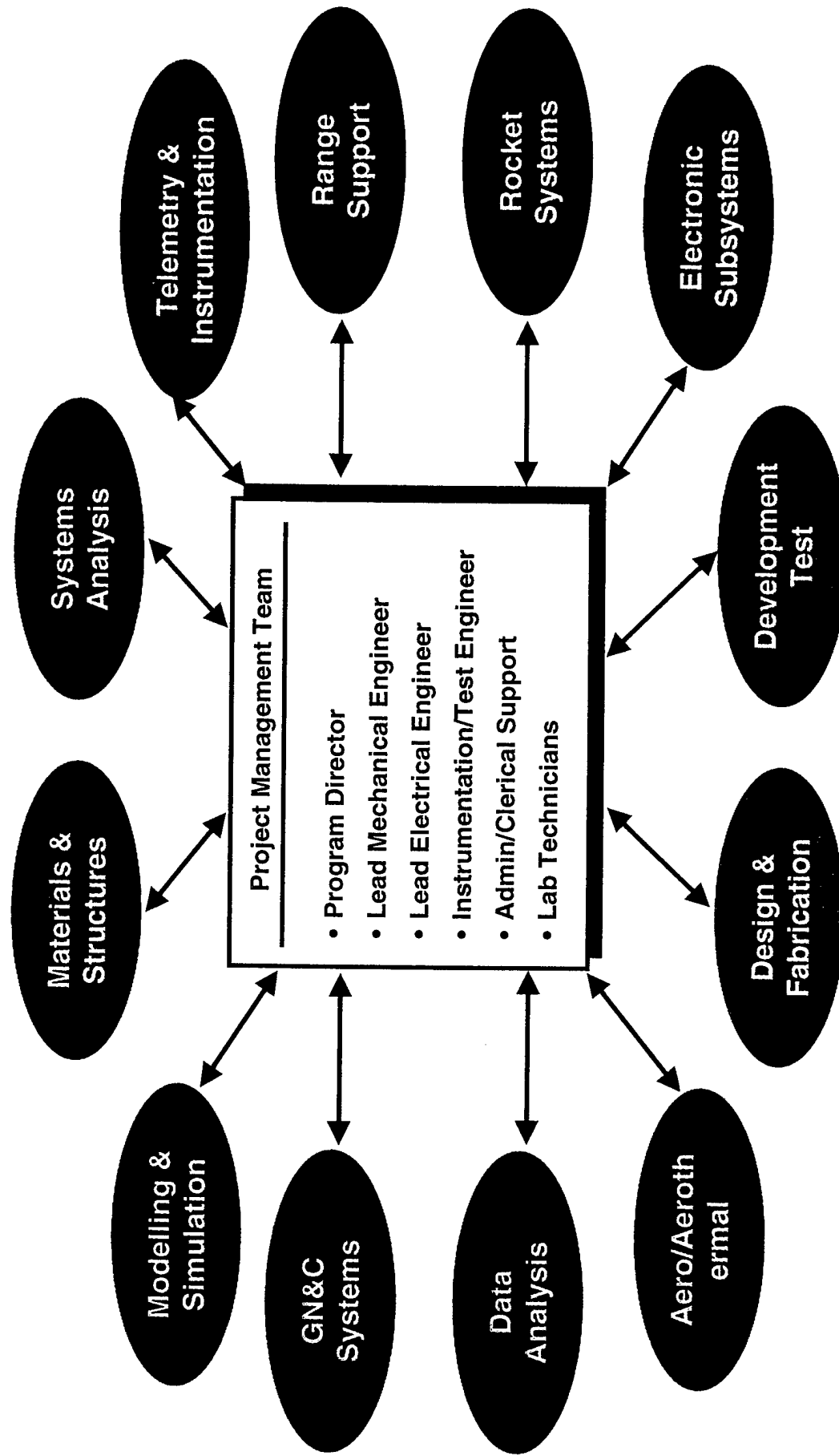


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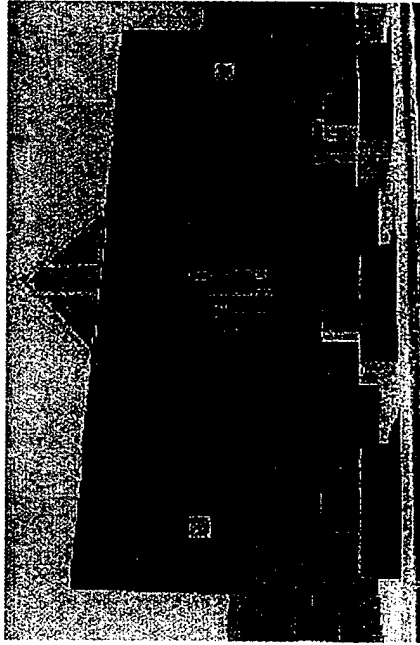
Aerospace Systems Engineering Capability



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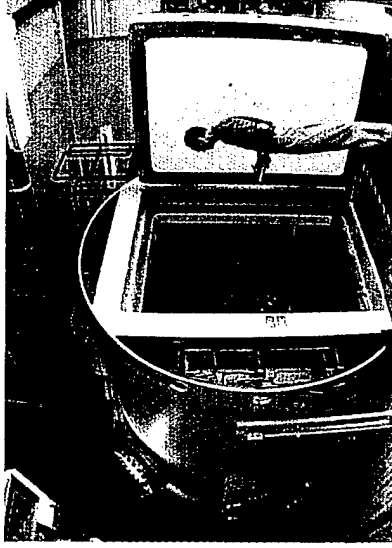
Energetic Materials Research



Main Laboratory



Control Room

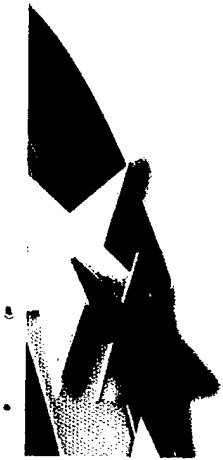


Test Cell

Sandia has the highly skilled staff and a state-of-the-art facility required to successfully conduct research, development and testing of energetic materials. For more information, visit our web site at <http://www.sandia.gov/explosive>.

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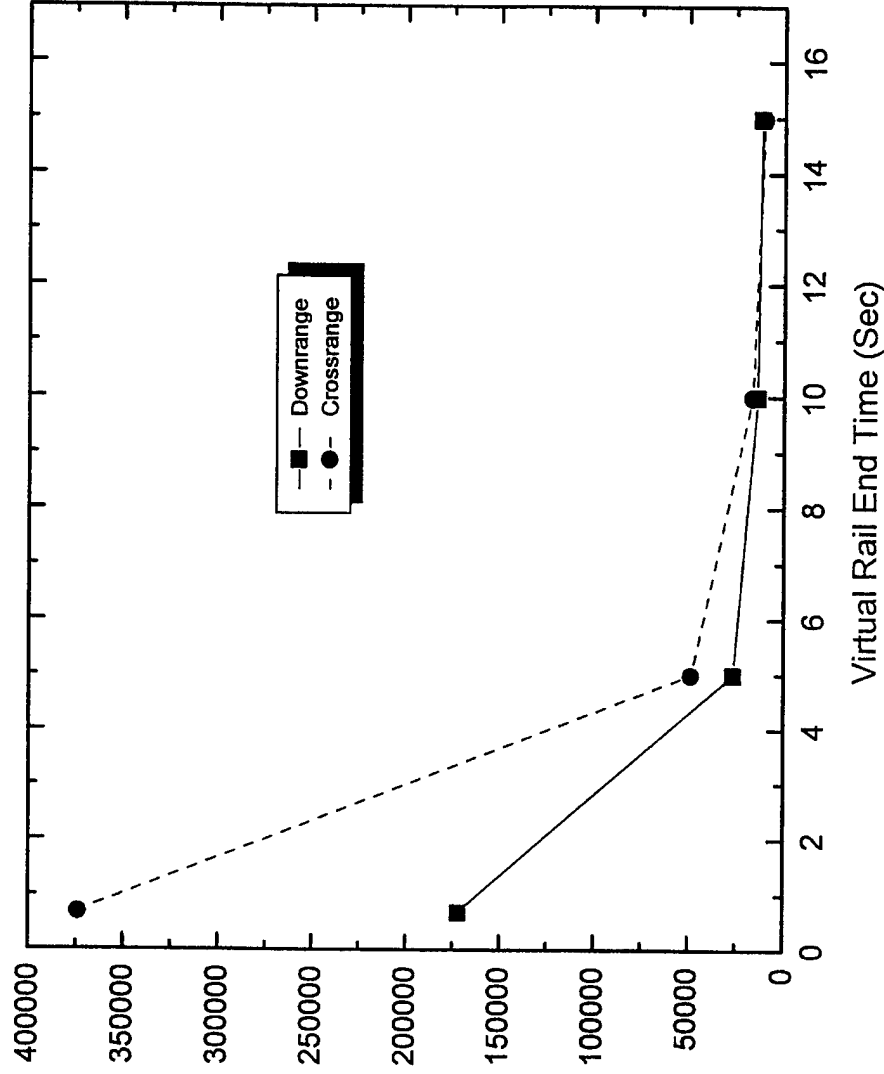


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Virtual Rail Concept

Initiated Sandia Interest in H_2O_2

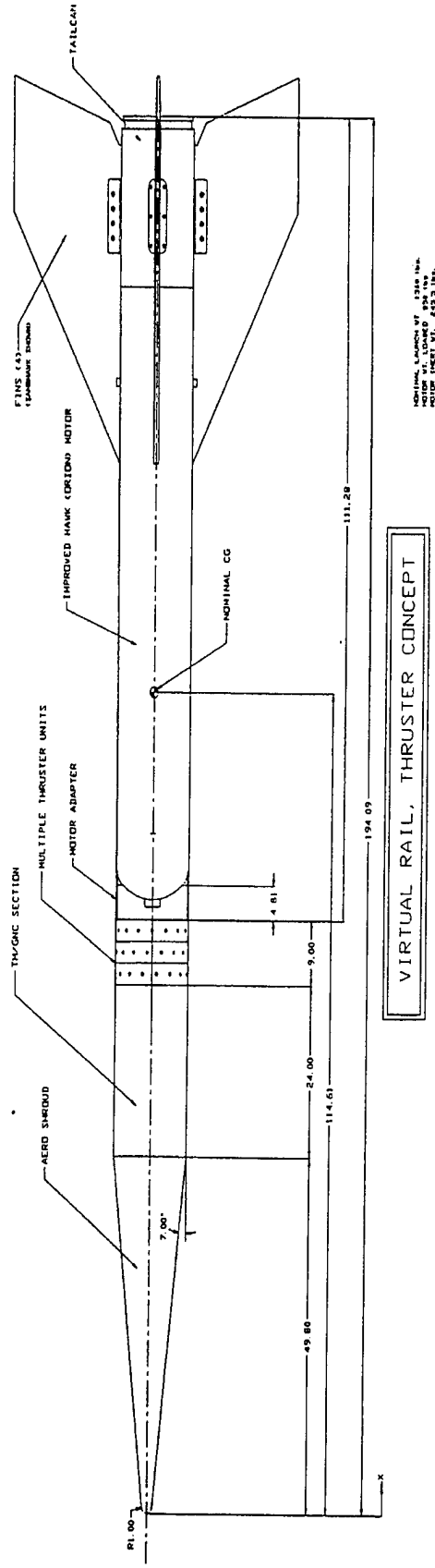
- Virtual Rail Concept
 - Dispersion reduction by controlling vehicle attitude after end of actual rail length
- Vehicle attitude controlled by combination of Sandia's spinning NG&C approach and Hydrogen Peroxide engines
- Initial analyses indicate that 75-85% of dispersion can be eliminated through effective control during first 10 seconds of flight



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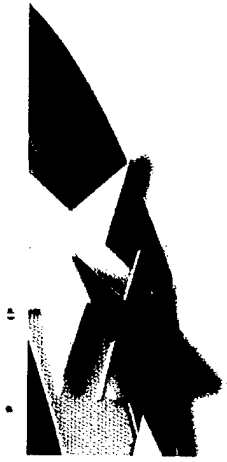
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Virtual Rail System Concept



Rocket engines fire as the flight system spins to produce a controlling moment to reduce dispersions.

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Hydrogen Peroxide

Why Use It?

- Long history
- Flexible use (monopropellant, oxidizer)
- Good density impulse
- Low (adjustable) combustion temperature
- “Non” toxic, Non-carcinogenic
- Clean exhaust (environmentally friendly, hardware friendly)

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Hydrogen Peroxide

What is it?

- $\text{H}_2\text{O}_2 \rightarrow \text{H}_2\text{O} + \frac{1}{2}\text{O}_2 + \text{Energy}$
 - 3% pharmaceutical
 - 31% semiconductor
 - 50% waste-water
 - 60% oxidizer/IC engine
 - 70% oxidizer/monopropellant rocket engine
 - 90+% propulsion grade

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Hydrogen Peroxide

The Re-discovered Propellant

• History

- Reported 1818 by Thenard (government-subsidized research)
- 1933 Torpedo propulsion, US Navy
- 1934 60% used for underwater propulsion, Germany (type 26 boat, 900 tons displacement, 90 tons Hydrogen Peroxide, 24k, 6hr, 7500hp) V-1, V-2, Me 163, RATO units
- 1952/3 Sprite, Super Sprite Dehavilland Engine Co., England
- 1954 225 ft “Explorer”, Great Britain (nicknamed the “Exploder”)
- Redstone, Mercury, Scout,...LLS, SYNCOM, COMSAT, X-15....?1970 to present Hydrazine takes over...

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1984 Olympics



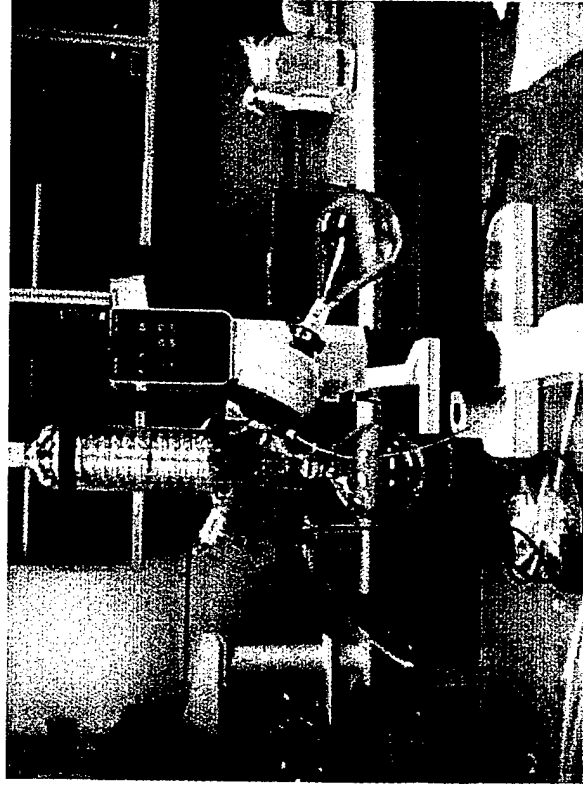
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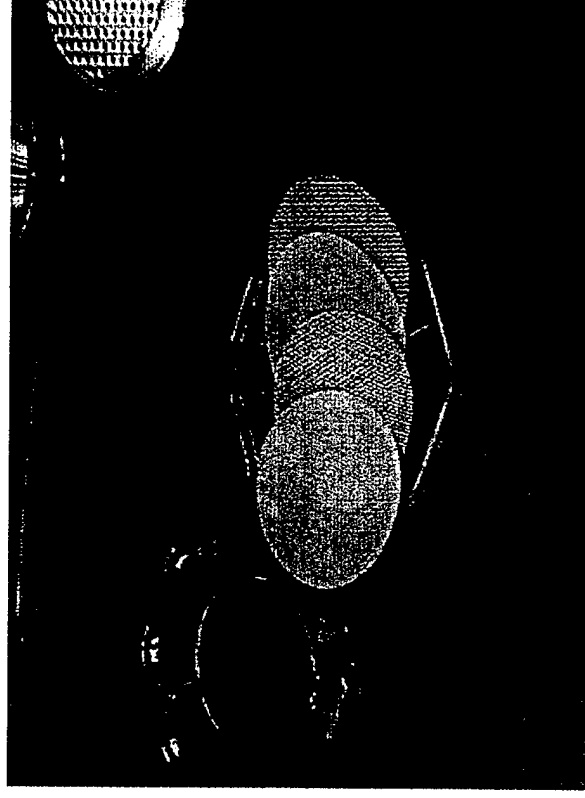
Elements of Sandia's H₂O₂ Program



Hydrogen peroxide was not available in the high concentrations required. Sandia purchased hardware and developed processes to produce and handle >95% pure H₂O₂.

Sandia examined a variety of different catalyst materials and coating techniques.

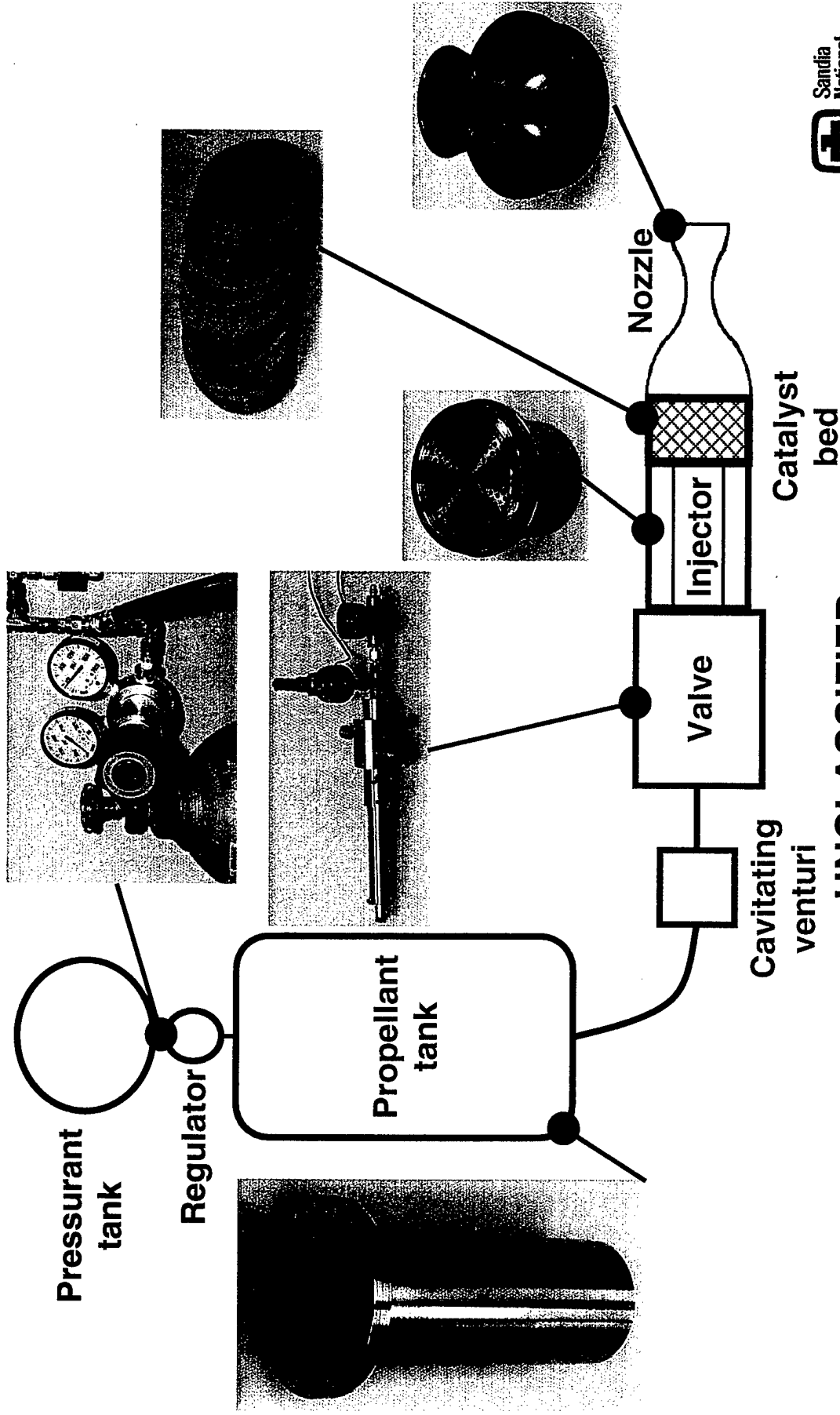
Catalyst packs were developed in house at the ECF and AML



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Monopropellant Rocket Engine



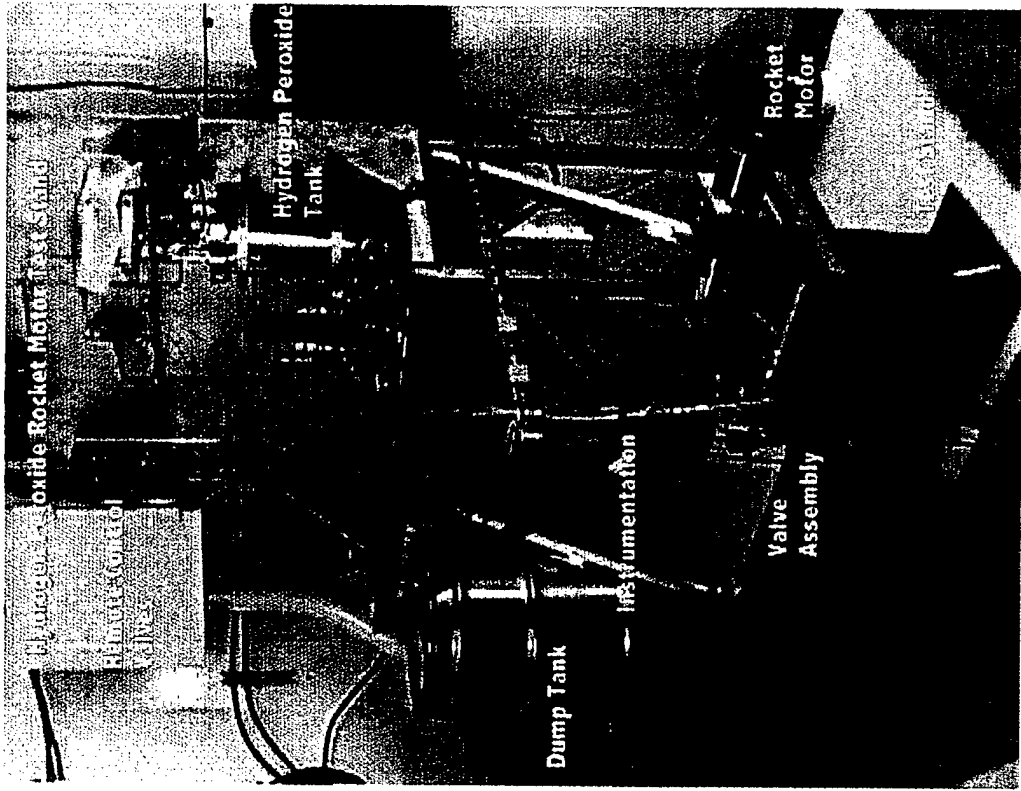
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H₂O₂ Test Setup

A control room and test cell were configured in the ECF to conduct the development tests.

This arrangement was used to perform several successful firings of the H₂O₂ development engine.



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Development Test Photos



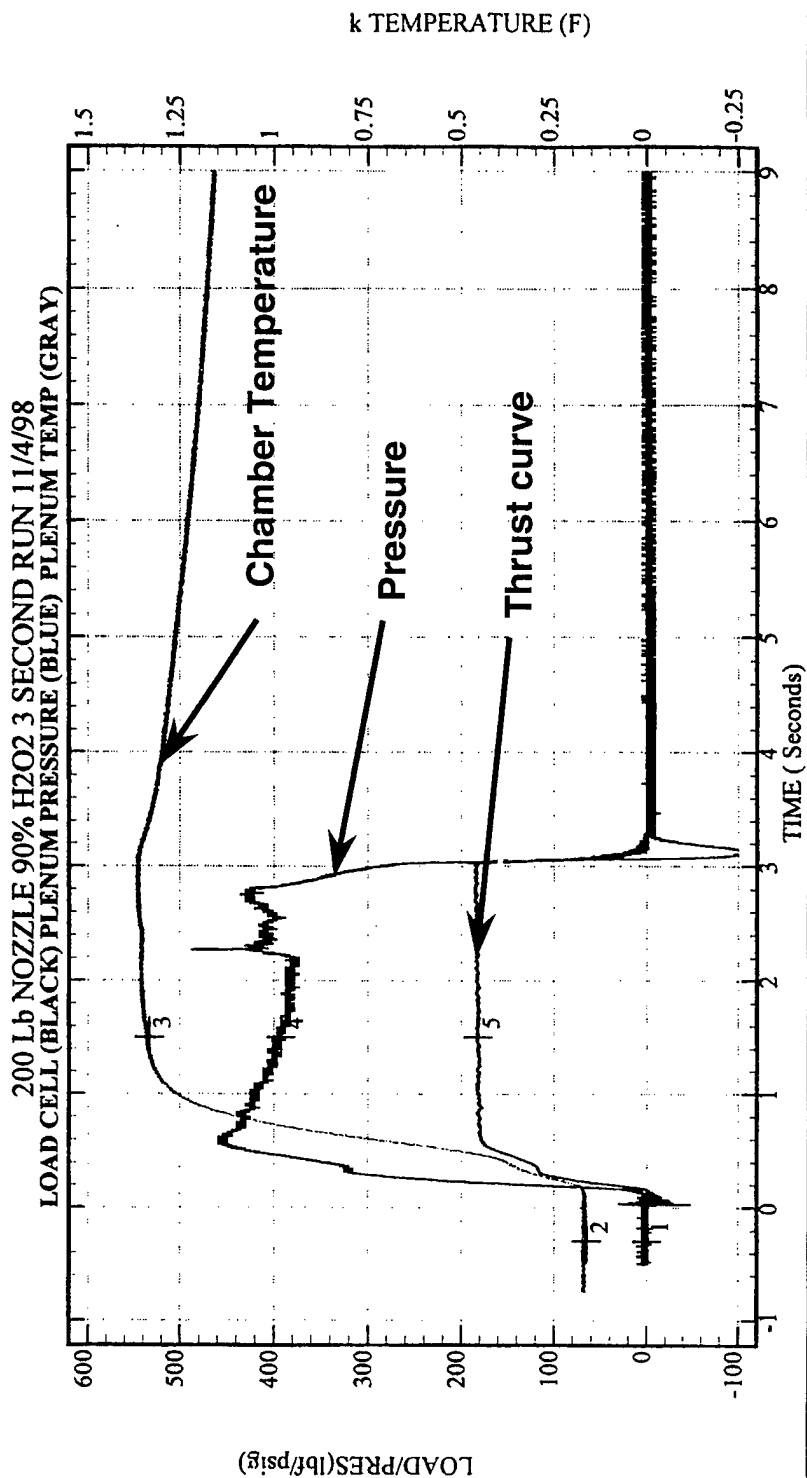
Video coverage of the H_2O_2 development tests captured the initial startup and steady state operating phase. These short duration test runs (1-3 seconds) demonstrated the ability to develop required force-time duration for our applications.

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UNCLASSIFIED H₂O₂ Development Testing Results (12/98)

- Results from the recent development testing were very favorable
- Validated design and analysis predictions
- Demonstrated a capability to produce and handle concentrated H₂O₂
- Developed testing approaches, facilities and processes

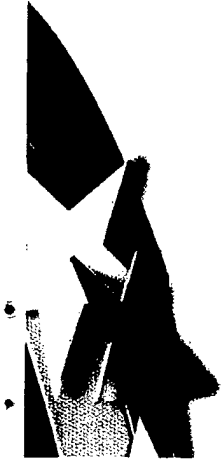


S:597137 Ch:1 100 LOAD/PR 1: (-0.3, -0.635093)
 S:597137 Ch:4 100 LOAD/PR 3: (1.5, 1332.22)
 S:597137 Ch:10 250 TEMPER 5: (1.5, 181.942)

2: (-0.3, 162.281)
 4: (1.5, 392.036)

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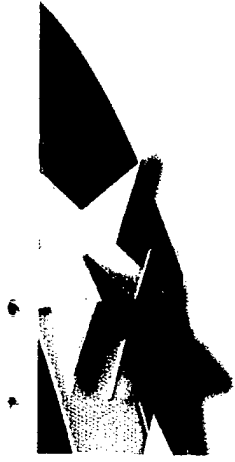
Accomplishments

- **Developed**
 - safety procedures to handle material
 - hardware and process to distill 31% to 90+%
 - high speed control valve
 - catalyst pack
 - rocket engine
 - test stand

In house liquid propellant capability in 6 months!

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What did we learn?

- Simple vacuum distillation works well (liters/day)
- Clean / passivated hardware is imperative!
- Catalyst technology was somewhere between alchemy and sorcery
- Silver coatings on stainless steel screens work
- Solid silver screens work without Samarium Oxide coating
- High speed control valve works (20 ms response time)
- Semiconductor grade H_2O_2 material cleanest ever available
- All historical accidents attributable to organic contamination or gross mishandling

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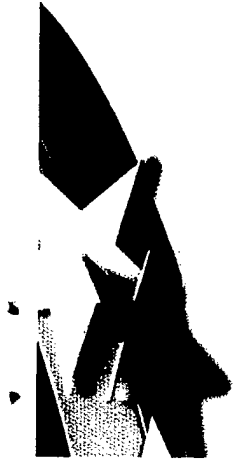
The Future of Hydrogen Peroxide

- Mars sample return mission
- Hydrazine replacement
(LM “Skunk Works” U2 gas generator)
- Chem/Bio agent decontamination
- Future Sandia flights
- SNL nanopropulsion

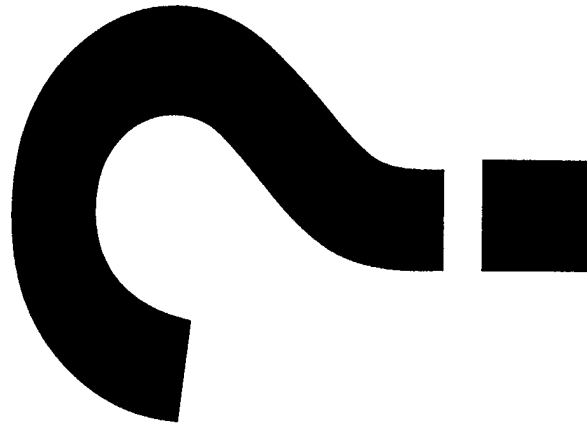
**Use Your Imagination Now That
The Capability Exists Again!**

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Discussion



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